

Done



Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200
Fax 613 632-5246

601.3626

Job Sheet 210855



Part No: 601.3626

Job Qty: 5 pcs

Part Name: O-Ring



Part Weight: 0 lbs

Job Created: 6/24/20

Due Date: 7/9/20

Type: SOLD

Note: 601.3626 REV.PR1 IPP REV:A 20.06.23 NEW ISSUE DD VERF:JFS

Ship Via:

Status: New

Priority: Medium

Job Tracking No:

Created By: Jennifer Renwick

Description:

AW139 Valve

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard Setup Run Hrs Hrs	Workcenter/Supplier	Sign-off
						Workcenter / Supplier Lead Time	
100	Purchasing <i>master</i>	5 pcs	7/9/20		0.00 0.00	Purchasing - 1	<i>He</i> <i>111</i> 0 3 2020
	<i>POH8046663</i>		<i>HA</i>		<i>x100</i>	Purchasing - 2	
						Purchasing - 3	
110	Packaging 2-1 - Receive - B4B	5 pcs	7/9/20		0.00 0.00	Packaging 2 - 1 - B4B	
						Packaging 2 - 2 - B4B	
						Packaging 2 - 3 - B4B	
						Packaging 2 - 5 - B4B	<i>He</i> JUL 0 3 2020
						Packaging 2 - 4 - B4B	
						Packaging 2 - 6 - B4B	
						Packaging 2 - 7 - B4B	
						Packaging 2 - 8 - B4B	
						Packaging 2 - 9 - B4B	
						Packaging 2 - 10 - B4B	
						Packaging 2 - 11 - B4B	
						Packaging 2 - 12 - B4B	
						Packaging 2 - 13 - B4B	
						Packaging 2 - 14 - B4B	
						Packaging 2 - 15 - B4B	
						Packaging 2 - 16 - B4B	
						Packaging 2 - 17 - B4B	
						Packaging 2 - 18 - B4B	
						Packaging 2 - 19 - B4B	
						Packaging 2 - 20 - B4B	
						Packaging 2 - 21 - B4B	
						Packaging 2 - 22 - B4B	
						Packaging 2 - 23 - B4B	
						Packaging 2 - 24 - B4B	
						Packaging 2 - 25 - B4B	
						Packaging 2 - 26 - B4B	
						Packaging 2 - 27 - B4B	
						Packaging 2 - 28 - B4B	



Container No: S285914

Part: 601.3626
Job No: 210855
Serial No/Batch: S285914
Revision: REV.PR1
Inspector:
Exp Date:
Instructions: O - RING, .070"W, 1.176"ID, .0005" - N

Dart Aerospace Ltd.
1270 Aberdeen Street
Hawkesbury, ON K84 1K7
CANADA
TEL: 1 813 632-5200
Email: sales@dartaero.com
www.dartaerospace.com

Plex 6/24/20 11:27 AM Dart.Renwick.Jennife

Plex 6/24/20 11:27 AM Dart.Renwick.Jennife

					Packaging 2 - 29 - B4B	
					Packaging 2 - 30 - B4B	
					Packaging 2 - 31 - B4B	
					Packaging 2 - 32 - B4B	
					Packaging 2 - 33 - B4B	
					Packaging 2 - 34 - B4B	
					Packaging 2 - 35 - B4B	
					Packaging 2 - 36 - B4B	
					Packaging 2 - 37 - B4B	
120 QC 6	5 pcs	7/9/20	0.00 0.00		QC 6 - 9	
					QC 6 - 68	
					QC 6 - 61	DAS 81
					QC 6 - 40	9-89
					QC 6 - 81	
					QC 6 - 82	
130 Packaging 3-1 - Stock - B4B	5 pcs	7/9/20	0.00 0.00		Packaging 3 - 1 - B4B	
					Packaging 3 - 2 - B4B	
					Packaging 3 - 3 - B4B	
					Packaging 3 - 4 - B4B	
					Packaging 3 - 5 - B4B	
					Packaging 3 - 6 - B4B	
					Packaging 3 - 7 - B4B	
					Packaging 3 - 8 - B4B	
					Packaging 3 - 9 - B4B	
					Packaging 3 - 10 - B4B	
					Packaging 3 - 11 - B4B	
					Packaging 3 - 12 - B4B	
					Packaging 3 - 13 - B4B	
					Packaging 3 - 14 - B4B	
					Packaging 3 - 15 - B4B	
					Packaging 3 - 16 - B4B	
					Packaging 3 - 17 - B4B	
					Packaging 3 - 18 - B4B	
					Packaging 3 - 19 - B4B	
					Packaging 3 - 20 - B4B	
					Packaging 3 - 21 - B4B	
					Packaging 3 - 22 - B4B	DAS 84
					Packaging 3 - 23 - B4B	9-89
					Packaging 3 - 24 - B4B	
					Packaging 3 - 25 - B4B	
					Packaging 3 - 26 - B4B	
					Packaging 3 - 27 - B4B	
					Packaging 3 - 28 - B4B	
					Packaging 3 - 29 - B4B	
					Packaging 3 - 30 - B4B	
					Packaging 3 - 31 - B4B	
					Packaging 3 - 32 - B4B	
					Packaging 3 - 33 - B4B	
					Packaging 3 - 34 - B4B	
					Packaging 3 - 35 - B4B	
					Packaging 3 - 36 - B4B	
					Packaging 3 - 37 - B4B	
140 QC 21 - SA	5 pcs	7/9/20	0.00 0.00		QC 21 - SA - 21	DAS 21
					QC 21 - SA - 70	9-89
					QC 21 - SA - 9	JUL 06 2020
					QC 21 - SA - 77	DAS 77
Part Op 100 - ISSUE P/O: _____ C OF C IS REQUIRED						9-89
Descriptions: 110 - Receive & Inspect for Damage & Mat'l Certs						
120 - QC6- All purchased or subcontracted products						

130 - Identify as per dwg & Stock EXPIRED DATE _____
140 - QC21- Final Inspection - Work Order Release

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
9452K79	O-Ring	5 Ea (1 ea)	100-Purchasing	S285911

Job Allocations

Operation	Component Part	Required	Inventory	Allocated
100-Purchasing	9452K79	5	0	0

Part Specifications

Specifications could not be found.

Plex 6/24/20 11:27 AM Dart.Renwick.Jennifer

O-RING	REV.	
	601.3626	PRI
DWG. NO.	601.3626	
CAGE CODE	07A26	
SIZE	B	



Entered: _____ Date: _____

WORK ORDER NON-CONFORMANCE / ROUTE UPDATE

NCR No. _____

Route update only ☐

Job: _____ Part No. _____		DISPOSITION		DEPARTMENT/PROCESS		QTY Affected :		MRB (QS1042)	
Date : _____		Sequence #: _____		QTY Affected :		Disposition		Completed By	
Description Work Order Deviation		Rework Scrap Use-as-is		Skid-tube Machining Large Fab		Cross tube Small Fab Finishing		Eng. (Non-AW) Prod. Eng. Coord. Rec/Store/Packaging	
								Engineering Water Jet Supplier Quality	
Root Cause Operator Manufacturing Process Equip/Tooling Handling/Preservation Material Product Improvement Process Improvement Human Factors		FAULT CATEGORY						Positioned Wrong Outside Tolerance Drawing Finish Part Lost/Missing Misread	
		Pressure/Forced Bending Crushing Cracks Crimp/Kink/Ripple/Wave/Twist Marks/Chatter Mislabeled Other/Details:		Contamination Misaligned/off center BOM/Route Broken/Damage/Defect Incomplete/Unclear Instructions Drill Holes Fit/Function		Power Loss/Surge Folio/Program Grain Direction Weld Wrong Stock Pulled Out of Sequence Off-set/Set-up			
		QC / QA Coordinator							
		Lead hand / Supervisor							



Dart Aerospace Ltd.
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K6A 1K7
Canada

Tel (613) 632-5200

PURCHASE ORDER

POHB046663



Supplier: MCM001-VU
McMaster-Carr Supply Co,
P.O. Box 7690
Chicago, IL 60680-7690 USA
Phone: 330 995 5500
Fax: 330 995 9600

Attention: N/A,

Ship To: 1270 Aberdeen Street
Hawkesbury
ON
K6A 1K7 Canada
Phone: 613-632-5200

PO No: POHB046663

PO Date: 6/30/20

Due Date: 7/3/20

**Purchase Order
Revision:**

Revision Date:

Issued By: Guerin, Kimberley
Phone: 613-632-5200 Ext: 298
kguerin@dartaero.com

Via: Ground

Pymt Terms: Net 60

Freight Terms:

Special Comments:

Items

Line Item	Job	Part	Drawing	Supplier Part No	Description	Status	Account	Due Date	Order Quantity	Received Quantity	Balance	Unit Price (USD)	Extended Price
1	210829	1173N124		10/pk	O-Ring	Firmed	-	7/3/20	10 Ea	0 Ea	10 Ea	\$1.375/Ea	\$13.75
2		20625A914		1/pk	Dial Indicator Attchmnt Agd-2 Dial	Firmed	-	7/3/20	1 lbs	0 lbs	1 lbs	\$6.63/lbs	\$6.63
3		6102N3		3 ft length	Tight-Tolerance 1215 Carbon Steel Rod, Easy-to-Machine, 5/8" Diameter	Firmed	-	7/3/20	3 ft	0 ft	3 ft	\$9.8033/ft	\$29.41
4		7767T61		6 ft	Low-Carbon Steel Round Tube, 0.188" Wall Thickness, 3/4" OD	Firmed	-	7/3/20	6 ft	0 ft	6 ft	\$8.51/ft	\$51.06
5		89955K998		3 ft length	Tube	Firmed	-	7/3/20	15 ft	0 ft	15 ft	\$14.8133/ft	\$222.20
6	210811	92778A067		25/pk	18-8 Stainless Steel Oval-Tip Set Screws, 6-32 Thread, 1/8" Long	Firmed	-	7/3/20	25 Ea	0 Ea	25 Ea	\$0.1248/Ea	\$3.12
7		9559K41		10/pk	O-Ring	Firmed	-	7/3/20	10 Ea	0 Ea	10 Ea	\$1.268/Ea	\$12.68
8	210889	9642K31		25/pk	Trigger Ball	Firmed	-	7/3/20	25 Ea	0 Ea	25 Ea	\$0.3884/Ea	\$9.71
9		C45-11-2	C45	90145A510 20/pk	Locating Pin	Firmed	-	7/3/20	20 Ea	0 Ea	20 Ea	\$0.423/Ea	\$8.46



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Items													
Line Item	Job	Part	Drawing	Supplier Part No	Description	Status	Account	Due Date	Order Quantity	Received Quantity	Balance	Unit Price (USD)	Extended Price
10		C45-3-4-1	C250	98410A110 100/pk	Retaining Ring	Firmed X100		7/3/20	100 Ea	0 Ea JUL 0 3 2020	100 Ea	\$0.1351/Ea	\$13.51
11		C45-3-5		95606A180 100 / per pk	Teflon Spacer	Firmed X100		7/3/20	100 Ea	0 Ea JUL 0 3 2020	100 Ea	\$0.1295/Ea	\$12.95
12		EL-PLUG-M		7216k5 1/pk color yellow	3-Prong Male Spade Plug	Firmed X30		7/3/20	30 Ea	0 Ea JUL 0 2 2020	30 Ea	\$7.80/Ea	\$234.00
13		EL-PLUG-F		7216k6 1/pk color yellow	3-Prong Female Spade Plug	Firmed X30		7/3/20	30 Ea	0 Ea JUL 0 2 2020	30 Ea	\$13.60/Ea	\$408.00
14		RBT18520-19		20715A69 1/PK	Dial Indicator, 1"	Firmed X1		7/3/20	1 Ea	0 Ea	1 Ea	\$14.96/Ea	\$14.96
15		SWA6A-1900		69525K16 100/pk	1/4" Female Spade Connector	Firmed X100		7/3/20	100 Ea	0 Ea	100 Ea	\$0.0772/Ea	\$7.72
16	210789	91525A120		25/pk	washer D3456-1 : AS PER DWG D3456 REV.A	Firmed X75		7/3/20	75 pcs	0 pcs JUL 0 3 2020	75 pcs	\$0.2152/pcs	\$16.14
17	210909	9776K38		75 ft roll	Hook & Loop Strip 1" D3800-1-100 : AS PER DWG D3800 REV. B NOTE REQUIRED AT DELIVERY: Date of Manufacturing: EXP: Date:	Firmed X75		7/3/20	75 ft	0 ft JUL 0 3 2020	75 ft	\$1.3289/ft	\$99.67
18	210910	9776K33		9776K999 75 ft roll	Hook And Loop Strip 1" D3800-3-100 : AS PER DWG D3800 REV.B Shelf life required	Firmed		7/3/20	75 ft	0 ft	75 ft	\$1.3289/ft	\$99.67
19	210855	9452K79		100/pk	O-Ring	Firmed X100	DAS 81 9-89	7/3/20	100 Ea	0 Ea JUL 0 3 2020	100 Ea	\$0.0763/Ea	\$7.63
20	210891	93705A195		50/pk	Socket Head Cap Screw	Firmed X50		7/3/20	50 Ea	0 Ea JUL 0 3 2020	50 Ea	\$0.1484/Ea	\$7.42
Grand Total:												\$1,278.68	



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PURCHASE ORDER

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Order Notes

Procurement Quality Clauses

A005 RIGHT OF ENTRY

A016 PERSONNEL QUALIFICATION

A026 CERTIFICATION OF MATERIAL CONFORMANCE

A032 DOCUMENT SPECIAL REQUIREMENTS

A033 STATEMENT OF CONFORMITY/TEST RECORDS FOR NAS, AN and MS FASTENERS

A040 NOTIFICATION OF QUALITY ESCAPE

A041 QUALITY MANAGEMENT SYSTEM

A042 DART NOTIFICATION BY SUPPLIER

A043 RETENTION OF QUALITY DOCUMENTS

A048 COUNTERFEIT PARTS AVOIDANCE, DETECTION, MITIGATION AND DISPOSITION PROGRAM

A049 SUPPLIER AWARENESS

Terms & Condition of Purchasing(Suppliers) and Procurement Quality Clauses are an integral part of our AS9100 requirements. To learn in detail, please visit www.dartaerospace.com for further explanation.

Plex 6/30/20 1:03 PM Dart, Guerin, Kimberley

200 Aurora Industrial Pkwy
Aurora OH 44202-8087
330-995-5500
cle.sales@mcmaster.com

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1270 Aberdeen St
Hawkesbury ON K6A 1K7
Canada

Purchase Order
POHB046663

Page 1 of 2

06/30/2020

Order Placed By
Kim

McMaster-Carr Number
7440461-04

Line	Product	Ordered	Shipped
1	20625A914 Mitutoyo Model 101039 Flat Back for Plunger-Style Variance Indicator	1 Each	1 ✓
3	1173N124 High-Temperature Soft Silicone O-Ring, 3/32 Fractional Width, Dash Number 124, Packs of 10	1 Pack	1 ✓
6	92778A067 18-8 Stainless Steel Oval-Tip Set Screws, 6-32 Thread, 1/8" Long, Packs of 25	1 Pack	1 ✓
7	93705A195 18-8 Stainless Steel Thread-Locking Socket Head Screw, 6-32 Thread Size, 5/8" Long, Packs of 50	1 Pack	1 ✓
8	9559K41 Ultra-Chemical-Resistant Rigid PTFE O-Ring, 1/8 Fractional Width, Dash Number 219, Packs of 10	1 Pack	1 ✓
10	90145A510 18-8 Stainless Steel Dowel Pin, 3/16" Diameter, 1" Long, Packs of 20	1 Pack	1 ✓
11	98410A110 External Retaining Ring for 3/16" OD, Beryllium Copper, Packs of 100	1 Pack	1 ✓
12	95606A180 Nylon Plastic Washer for 1/2" Screw Size, 0.562" ID, 0.75" OD, Off-White, Packs of 100	1 Pack	1 ✓
13	7216K5 Hinged Straight-Blade Housing, Hinged, 3-Blade Plug, Grounded, NEMA 5-15, Yellow	30 Each	30 ✓
14	7216K6 Hinged Straight-Blade Housing, 3-Slot Socket, NEMA 5-15, Yellow	30 Each	30 ✓
15	20715A69 Dial Plunger-Style Variance Indicator with 0" to 1" Measuring Range	1 Each	1 ✓
16	69525K16 Noninsulated Quick-Disconnect Terminals, Single-Crimp Female, 16-14 Gauge, 1/4" Wide x 0.032" Thick Tab, Packs of 100	1 Pack	1 ✓
17	91525A120 316 Stainless Steel Washer, Oversized, 1/4" Screw Size, 0.281" ID, 1" OD, Packs of 25	3 Packs	3 ✓
18	9776K38 Flame-Retardant Loop, 1" Wide x 75 Feet Long	1 Each	1 ✓
20	9452K79 Oil-Resistant Buna-N O-Ring, 1/16 Fractional Width, Dash Number 025, Packs of 100	1 Pack	1 ✓

RECEIVED

JUL 02 2020

DAS
81
989

Shipped separately from our Cleveland warehouse on 06/30

DART AEROSPACE LTD.

4	7767T61 Low-Carbon Steel Round Tube, 0.188" Wall Thickness, 3/4" OD, 6 Feet Long	1 Each	1 ✓
5	89955K998 Easy-to-Weld 4130 Alloy Steel Round Tube, 0.188" Wall Thickness, 5/8" OD, 3 Feet Long	5 Each	5 ✓

1-Box
Per 2011 CPT007 896293

Packing List

200 Aurora Industrial Pkwy
Aurora OH 44202-8087
330-995-5500
cle.sales@mcmaster.com

Dart Aerospace Ltd
1270 Aberdeen St
Hawkesbury ON K6A 1K7
Canada

Purchase Order
POHB046663

Order Placed By
Kim

McMaster-Carr Number
7440461-04

Page 2 of 2

06/30/2020

Line	Description	Ordered	Shipped
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Shipped separately from our New Jersey warehouse on 06/30

9	9642K31	Tight-Tolerance Hardened 440C Stainless Steel Ball, 9/64" Diameter	1 Pack	1
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2	6102N3	Tight-Tolerance 1215 Carbon Steel Rod, Easy-to-Machine, 5/8" Diameter, 3 Feet Long	1 Each	1
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Expected to ship

19	9776K33	Flame-Retardant Hook, 1" Wide X 75 Feet Long	1 Each	1 Jul 2-22
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Certificate of compliance

This is to certify that the above items were supplied in accordance with the description and as illustrated in the catalog. Your order is subject only to our terms and conditions, available at www.mcmaster.com or from our Sales Department.


Sarah Weinberg
Compliance Manager

DAS
81
9-89